



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3200-20-1
Job Sheet 173887



Part No: RBE350A93-3200-20-1

Job Qty: 6 ea

Part Name: Main Gear Box/Rotor Brake Retaining Nut Wrench



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 4/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A93-3200-20 REV:D IPP REV A 18.01.23 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/13/18	0.00	0.00	Start Up Machining-4		
100	CNC Lathe	6 pcs		4/14/18	0.00	8.00	MORI NLX		
110	QC	6 pcs		4/14/18	0.00	0.00	QC2 Machining-5		
130	QC	6 pcs		4/14/18	0.00	0.00	QC8 Machining-5		
230	Packaging	6 pcs		4/14/18	0.00	0.00	Packaging3-2		
240	QC21-SA	6 Ea		4/14/18	0.00	0.00	QC21		

Part Op 100 - 1-Machine as per folio FB875 FOLIO REV: _____ DWG REV: _____ 2-Broch as per dwg.
Descriptions: 3-Debur
230 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R2.000	17-4 SS H900 Round Bar 2.000"	6 ft (1 ea)	90-Start up Operation	8 M 129 892 38 1/2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H900-R2.000	6	11	0

Part Specifications

Specifications could not be found.



Container No: S081502



Part: RBE350A93-3200-20-1

Job No: 173887

Serial No/Batch: S081502

Revision: D

Inspector:

Exp Date:

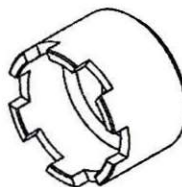
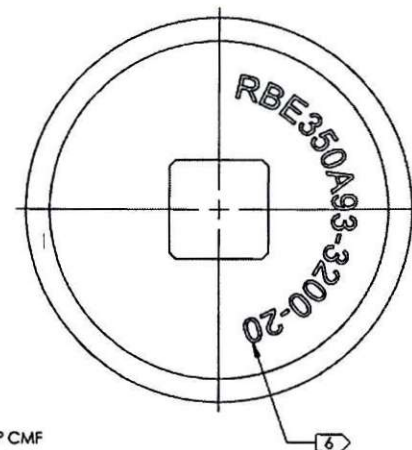
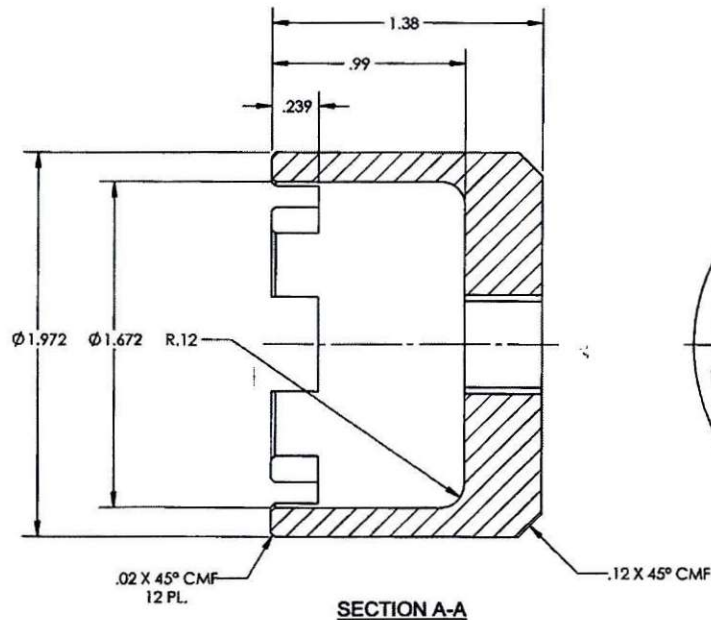
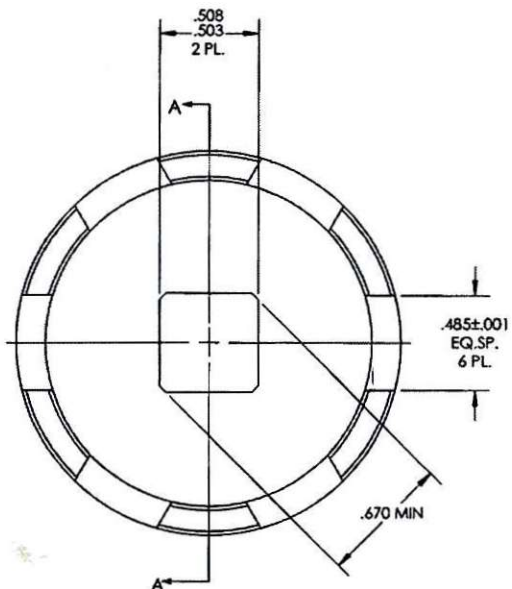
Instructions:

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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 3/8/18 7:59 AM Dart.lajeunesse.marie

Date: 06/15/18

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
D	DIMENSION .505 CHANGED FOR .503/.508, TEMPLATE UPDATED, DIMENSION .885 CHANGED FOR .99, CHAMFER .02 X 45° 12 PL. ADDED, ENGRAVING CHANGED FOR MACHINE ENGRAVE, DIMENSION .670 MIN ADDED, DIMENSION .485 CHANGED FOR .485 ±.001 EQ.SP. 6 PL., DIMENSION 60° (x6) REMOVED	17-799	17.12.21	VM	ML



- NOTES:**
- 1) MATERIAL: 17-4 PH-H900 SS
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 X 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN, 0.010" DEEP

RBE350A93-3200-20-1 MGB/ROTOR BRAKE RETAINING NUT WRENCH

DART AEROSPACE Hawkebury, Ontario, Canada	
TITLE MGB/ROTOR BRAKE RETAINING NUT WRENCH	
PART NO. RBE350A93-3200-20-1	REV D
TOOL NO. RBE350A93-3200-20	
INITIALS AND DATE	
DESIGNED BY: VM 17/12/21	TOLERANCES: UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING
DRAWN BY: VM 12/21/2017	XXX ±.006 FRACTIONS ± 1/8
CHECKED BY: VM 01/02/2018	.XX ±.01 ANGLES ±.5°
MFG REVIEW BY: DD 01/02/2018	.X ±.1 SURFACE ROUGHNESS
APPROVED BY: ML 01/04/2018	SCALE: NTS SHEET 2 OF 5
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